

Work Order ID 68842

Thursday, April 21, 2011 12:03:25 PM



Page 1

Item ID: D412-758-015

Accept



Setup Start



Revision ID:

Stop



Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 4/21/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 4/29/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

CL

Date: 11/04/21

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-758	C								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP412-758-015 CHG001

11 04 26 45
HAR CL 11-4-26

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/4/25/26

115

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

11 04 26 45

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-758-015

Location: 3/A

PPP Rev: A

11/4/2011 6:54 PM

130



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

11/4/2011 7:27 PM

MF 11-04-26

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Picklist Print

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Work Order ID: 68842

Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 4/21/2011


Required Date: 4/29/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3531-041  Bracket Assembly		Manufactured	No			110	Each	5.0000	1	4			
--	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Location Loc Qty Loc Code

ST228 5

65812 5


D2464  3/4 Seal		Manufactured	No			110	f	383.6600	1.05	4.421053			
--	--	--------------	----	--	--	-----	---	----------	------	----------	--	--	--

Location Loc Qty Loc Code

ST404 383.66

61878 383.66


cut qty of 2 at 6.6" as per dwg D2464-0066 ***per kit***

D3525-1  Placard		Manufactured	No			110	Each	9.0000	1	4			
---	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Location Loc Qty Loc Code

ST064 9

68324 9

D3645-1  Washer		Manufactured	No			110	Each	84.0000	4	16			
--	--	--------------	----	--	--	-----	------	---------	---	----	--	--	--

Location Loc Qty Loc Code

st073 84

35025 84

16

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Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 4/21/2011

Required Date: 4/29/2011

Start Qty: 4.00

Required Qty: 4.00

AN525-10R7

Purchased

No

110

Each

346.0000

7

28

Screw

Location

Loc Qty

Loc Code

ST325

346

115016

46

115371

200

116737

100

AN960JD6

NAS1149DN632J Purchased

No

110

Each

110.0000

4

16

Washer

Location

Loc Qty

Loc Code

ST347

110

104537

110

AN960JD10

NAS1149D0363J Purchased

No

110

Each

0.0000

7

28

Washer

MS21042L06

Purchased

No

110

Each

160.0000

4

16

Nut

Location

Loc Qty

Loc Code

ST300

160

117442

160

MS24693-S29

Purchased

No

110

Each

156.0000

4

16

Screw

Location

Loc Qty

Loc Code

ST288

156

103915

156

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Shop Packet Print

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 4/21/2011

Required Date: 4/29/2011

Start Qty: 4.00

Required Qty: 4.00

RAM-B-201U-A

Purchased

No

110

Each

12.0000

2

8



Socket Arm, 1.75"

Location

Loc Qty

Loc Code

ST382

10

117012

10

ST396

2

115296

2

RAM-B-202U

Purchased

No

110

Each

12.0000

2

8



Round Plate Mount, Single 1" Ball

Location

Loc Qty

Loc Code

ST382

10

117012

10

ST396

2

115296

2

RAM-B-217U

Purchased

No

110

Each

5.0000

1

4



Round Plate Mount, Dual 1" Ball

Location

Loc Qty

Loc Code

ST382

1

117012

1

ST396

4

115296

4

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Start Date: 4/21/2011

Required Date: 4/29/2011

Start Qty: 4.00

Required Qty: 4.00

MS21042L3

Purchased

No

110

Each

2,441.000

3

12



Nut



11/4/25 sf (40)

Location

Loc Qty

Loc Code

ST300

2441

116391

67

116540

800

116549

774

117441

800

12

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